

Day 1

Course Introduction

- Course Overview
- Agenda
- · How to Define this Program?
- Seminar Focus Profitability & Productivity
- Safety, The Environment, Integrity

Assignment #I

Team introductions and characteristics of high performing teams

HITEK Introduction

- Products
- Departments
- Bills of Material
- Turn it around, sell it or shut it down!

HITEK Plant Demonstration

Assignment #2

Run Simulation - Week 5 with Current Decisions

• Examine Reports

Flow of the Course

- Discussion on areas of importance (such as Production Planning and Scheduling)
- Practice by applying learning to simulation
- · Continue until you are making all the decisions an Operations Manager must make every day

Production and Capacity Planning & Scheduling

- Traditional Approach
- · Lean Six Sigma
- Systems Perspective
- Forecast Demand
- Determine Capacity and Most Profitable Product
- Synchronize the Flow
- Planning Considerations
- Scheduling Considerations

HITEK Production Decisions

- Steps to create the production plan and schedule
- Related Reports

Inventory Management

- Reducing Inventories
- Continuous Improvement
- · Synchronizing Flow with Demand
- Producing JIT
- Determining Production and Material Requirements

HITEK Material Decisions

- Steps to determine production & material requirements
- Related Reports

Assignment #3

Run Simulation - Weeks 6 and 7

End of normal working hours

HITEK Planner Tool

HITEK Planner Demonstration

New Product Introduction

Assignment #4

Run Simulation - Week 8

Day 2

Status Presentations

- Current State Analysis
- Objective Statement
- Action Plan
- Monitor and Feedback

Performance Measures

- Financial Charts
- Performance Charts
- Inventory Chart

Assignment #5

Prepare CEO Presentation Conduct CEO Presentation

Lean Manufacturing

- What is Lean Manufacturing?
- · How to Reduce non-value added activities
- Reduce inventory, smaller batches
- · Synchronize flow to demand pull
- Product JIT, synchronize with suppliers
- Continuous improvement

Assignment #6

Run Simulation - Weeks 9 and 10

Capital Equipment Decision

End of normal working hours

Assignment #7

Run Simulation - Weeks 11, 12 and 13

Day 3

CEO Presentations

Supply Chain Management

- Internal Supply Chain
- External Supply Chain
- Integration/Partnerships
- Replenishment
- Performance Measures
- Value
- Cost Savings
- Risk
- Improvement Steps

Business Decision-Making

- Make vs. Buy Decision
- HITEK Product Costs

Quality

- Total Quality Management (TQM)
- Quality Leadership
- Customer Focus
- Total involvement of the workforce
- Quality Strategies
- DMAIC
- Continuous Improvement

Assignment #8

Run Simulation - Weeks 14 - 18

Day 4

Workforce Relations

- · Management vs. Leadership
- Motivation

Teamwork

Assignment #9

Effectiveness of your team behavior/team evaluation

Assignment #10

Run Simulation - Weeks 19-22

Business Valuation

- Lessons Learned
- Market
- Balance Sheet
- Cash Flow
- What is HITEK Worth?

What did you learn?

Board of Directors Presentation

- · Assessment What did you focus on?
- Objectives Where did you want to take the business?
- Action Plan What did you decide to do?
- · Monitor What were the results?